FUTENMA B546

Work plan

AFFF Simulation foam provision, tank extraction, flushing .Hangar prep & cleanup.

JANUARY 30th & 31th 2017

EXISTING FOAM CONCENTRATE TANK DISCHARGE (CHART 1)

- USE 200L DRUM CAN (14 EACH)
- USE BLUE SHEETING TO COVER POOL SIZED 3M x 4M x 0.5M
- PLACE A PUMP AND DRUM CAN
- INSERT SUCTION HOSE TO FOAM TANK DRAIN VALVE
- ACTIVATE PUMP AND DISCHARGE IT INTO DRUM CAN VERY CAREFULLY

*LOW LEVEL SWITCH IS ACTIVATED. PANEL OPERATION IS REQUIRED.

• COVER THE WHOLE DRUM CAN WITH BLUE SHEETING AFTER FINISH WORK

CLEANING INSIDE OF FOAM CONCENTRATE TANK

- MEASURE THE INSIDE OF TANK WITH OXYMETER
- AFTER CONFIRMED SAFETY, GO INTO THE TANK AND WIPE UP THE FOAM WITH WES
- CLEAN UP THE TANK WITH WATER, AND DRAIN IT TO DRUM CAN

PREPARING AT HANGAR (CHART 2)

- COVER HANGAR WITH VENEER TO NOT LET WASTE WATER OUT
- PERSSURE GAGE MOUNTING (WELDING OPERATION)

CHART 1

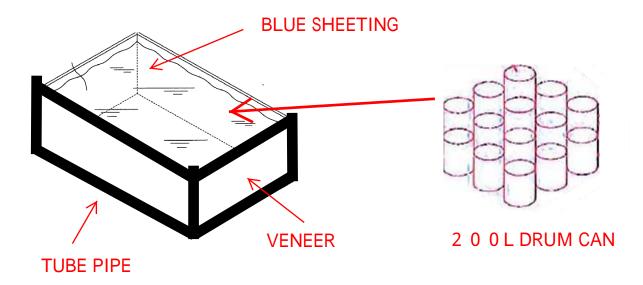


CHART 2

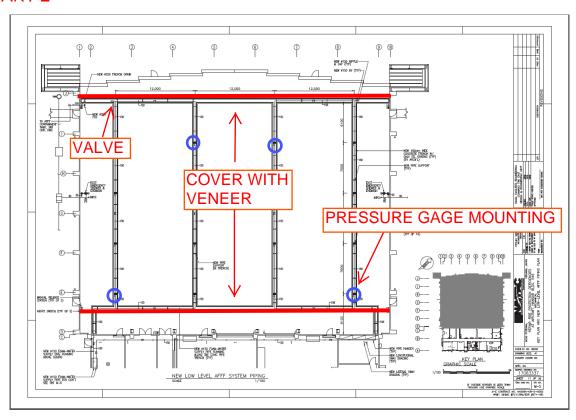
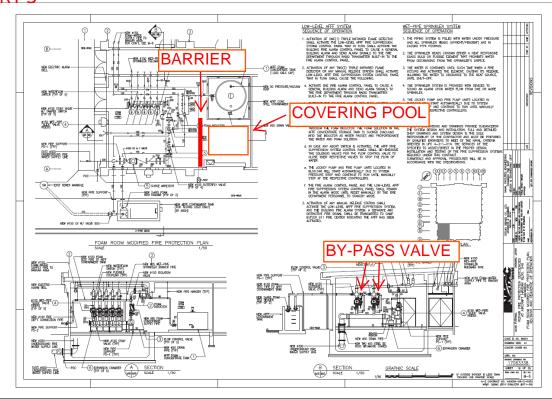
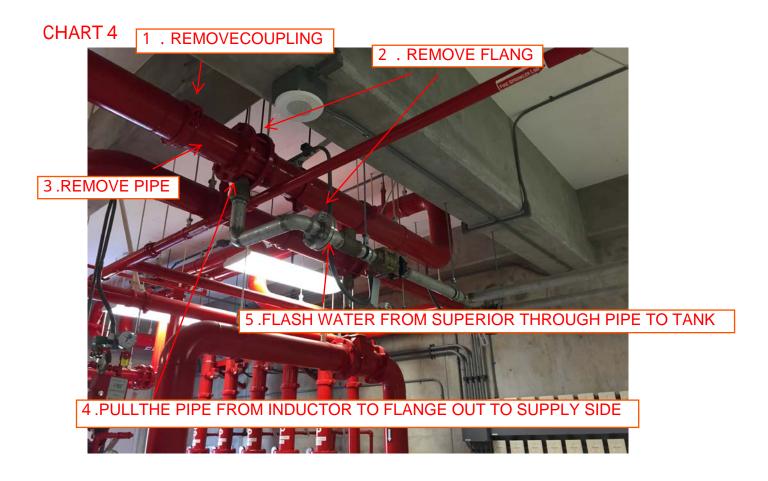


CHART 3





FEBRUARY 1TH 2017

FOAM WATER PIPE FLASHING (CHART 3)

*FIRE ALARM PANEL, B548 PUMP ACTIVATES DURING FLASHING.

PUMP, VALVE AND PANEL OPERATION ON THE GOVERNEMENT SIDE WILL BE REQUIRED.

- OPEN THE BY-PASS VALVE AND RUN WATER (CHART 3)
- OPEN VALVE AND FLASH (CHART 2)
- USE DENSITOMETER AND FLASH UNTILL IT BECOMES STANDARD VALUE OR LOWER
- DRAIN WATER TO AFFF CONTAINMENT TANK AND TRANSFER WATER WITH PUMPER FOR DISPOSAL

FOAM CONCENTRATE PIPE FLASHING (CHART 4)

- 1. REMOVE COUPLING
- 2. REMOVE FLANGE
- 3. REMOVE PIPE
- 4. PULL OUT THE STEN PIPE BETWEEN INDUCTOR AND FLANGE TO THE SUPPLY SIDE
- 5. FLASH WATER FROM SUPERIOR THROUGH PIPE, CLEAN TANK AND DRAIN TO DRUM CAN

FEBRUARY 2TH 2017

SIMULATION TESTING FOAM FOR AFFF 3% FOAM TESTING

- TEST IT BY USING SIMULATION TESTING FOAM
- DRAIN TO AFFF CONTAINMENT TANK AND DISCHARGE BY USING PUMP
- CLEAN HANGAR AFTER FINISHING TEST

FEBRUARY 3TH 2017

- RETURN THE EXISTING FOAM CONCENTRATE TO THE TANK
- CLEAN THE FOAM ROOM